



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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648.4708

Job Sheet 206824



Part No: 648.4708

Job Qty: 1 pcs

Part Name: SWA6A Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/12/20

Job Tracking No:

Due Date: 3/10/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG OM & OOPM-SWA6A Rev. 2

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	3/10/20		0.00	0.50	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		DAS
							Small Fab - 6		28
							Small Fab - 7		9-89
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
120	QC 4	1 pcs	3/10/20		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		DAS
							QC 4 - 80 ✓		80
							QC 4 - 85		9-89
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		DAS
							Packaging 3 - 3 - B4B ✓		80
							Packaging 3 - 4 - B4B		9-89
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		



Container No: S256419



Part: 648.4708

Job No: 206824

Serial No/Batch: S256419

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/18/20

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				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS 21 9-33
				Packaging 3 - 37 - B4B	
135 DC - 1 - B4B	1 pcs	3/10/20	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	FEB 18 2020
140 QC 21 - SA	1 pcs	3/10/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS 21 9-33
				QC 21 - SA - 53	FEB 18 2020

Part Op 110 - (Small Fab)

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - (Identify as per dwg & Stock Location: _____)

135 - Document Control) Photocopy blue file O&OPM-SWA6A Rev.2

140 - (QC21- Final Inspection - Work Order Release)

014507

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/2	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5253108
188-FPSS-1032-1/4	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5253872
188-FPSS-1032-3/8	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5037669
188-FPSS-1032-5/8	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5037083
188-FSCS-1032-5/8	Flat socket cap Screw	4 Ea (4 ea)	110-Small Fab - 1	5255284
600.1319	Up Decal	1 pcs (1 ea)	110-Small Fab - 1	5173607
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge replace w/t 01004-08-047	1 ft (1 ea)	110-Small Fab - 1	5169296
SWA6A-1100	Upper Bearing	1 pcs (1 ea)	110-Small Fab - 1	5233464
SWA6A-1200	Lower DU Bearing	1 Ea (1 ea)	110-Small Fab - 1	5243413
SWA6A-1300	Lower Thrust Bearing	1 Ea (1 ea)	110-Small Fab - 1	5254319
SWA6A-1400	Circlip Internal	1 Ea (1 ea)	110-Small Fab - 1	5176003
SWA6A-1900	1/4" Female Spade Connector	12 Ea (12 ea)	110-Small Fab - 1	5253882
SWA6A-2000	1/8" Female Spade Connector	4 Ea (4 ea)	110-Small Fab - 1	5097727
SWA6A-400	Thrust Washer	1 pcs (1 ea)	110-Small Fab - 1	5178027

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/2	1	69	0
	188-FPSS-1032-1/4	1	127	0
	188-FPSS-1032-3/8	1	74	0
	188-FPSS-1032-5/8	1	148	0
	188-FSCS-1032-5/8	4	155	0
	600.1319	1	205	0
	EL314-SJTOW	1	0	0
	SWA6A-1100	1	29	0
	SWA6A-1200	1	20	0
	SWA6A-1300	1	20	0
	SWA6A-1400	1	26	0
	SWA6A-1900	12	314	0
	SWA6A-2000	4	493	0
	SWA6A-400	1	47	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					